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# Recipes for the future

## Ingredients:

- Motivated employees
- Products of superlative quality
- Environmentally sound processes
- sophisticated management systems
- Involvement in society



Company and Responsibility

<b>3</b>		<b>FOREWORD</b>
<b>4</b>		<b>REPORTING FRAMEWORK</b>
<b>6</b>		<b>PORTRAIT</b>
<b>14</b>		<b>SUSTAINABILITY STRATEGY</b>
<b>20</b>		<b>MANAGEMENT SYSTEMS</b>
<b>24</b>		<b>PRODUCT RESPONSIBILITY</b>
28		Quality Assurance
30		Product Development
36		Purchasing
40		Production
50		Logistics
56		Consumers
<b>60</b>		<b>ENVIRONMENTAL AND CLIMATE PROTECTION</b>
<b>66</b>		<b>EMPLOYEES</b>
<b>76</b>		<b>SOCIETAL RESPONSIBILITY</b>